

**POLYMER EDUCATION FROM
MOLECULAR STRUCTURE TO
TECHNOLOGICAL PROPERTIES;
REQUIREMENTS IN
DEVELOPING COUNTRIES**

Alastair M. North

EDUCATIONAL BACKGROUND

- 1. Why do we teach Polymer Science?**
- 2. To whom and by whom is Polymer Science taught?**
- 3. How can instruction in basic Polymer Science be related to capability in Polymer Technology?**
- 4. What aspects are important in developing countries?**

EDUCATIONAL BACKGROUND

1. WHY DO WE TEACH POLYMER SCIENCE AND TECHNOLOGY?

Plastics and rubber industries today occupy a position of economic and social importance

THE MIDDLE INCOME TRAP

Reliance on imported technology

Lack of “tacit knowledge”

**Little innovative technological research and
development**

Poor technology management

CAN POLYMER EDUCATION HELP?

THE MIDDLE INCOME TRAP

RESEARCH AND DEVELOPMENT

Successful developed countries: circa 3% GDP

Middle Income trap countries: 0.2% - 0.5% GDP

Thailand: 0.25% GDP

S. Korea: 4.4% GDP

BREAKING OUT OF THE MIDDLE INCOME TRAP

Requires education in polymer science and technology to be linked to industrial production more necessarily and more intimately than in developed countries.

EDUCATIONAL BACKGROUND

2. BY WHOM IS POLYMER SCIENCE AND TECHNOLOGY TAUGHT?

BY WHOM IS POLYMER SCIENCE AND TECHNOLOGY TAUGHT?

Most lecturers and students have a chemistry background

Most lecturers in developing countries obtained their higher degrees in developed countries

They teach material the way that they were taught

EDUCATIONAL BACKGROUND

**3. TO WHOM IS POLYMER SCIENCE AND
TECHNOLOGY TAUGHT?**

POLYMER EDUCATION IN THAILAND

11 universities offer **degree courses** in polymer science/technology.

10 other university departments in Thailand teach polymer science or engineering but do **not offer degree courses** specific to polymer science and technology.

POLYMER EDUCATION IN THAILAND

Emphasis on synthesis and molecular structure

Under-statement of the relationships between structure and technological properties.

In few cases is the instruction in English language.

Follows American instruction/research model

POLYMER EDUCATION IN THAILAND

“International Programs” are supposed to be given all in English.

Bloom’s Lower Elements of Knowledge and Comprehension: Good

Bloom’s Higher Elements of Analysis and Synthesis: Poor

Polymer Graduate Careers In Thailand

M.Sc 80% to industry, 20% to the government sector

Ph.D 30% to industry, 50% to universities 20% to government research institutes

Polymer Graduate Careers: Special Programs

Rubber Industry: solving its Historical Problems

Mahidol University Centre for Rubber Research and Technology

Prince of Songkla University Natural Rubber Products Technology Transfer Center

Polymer Graduate Careers: Special Programs

Thermoplastic Industries

Outstanding example of coverage

Mahidol University Polymer Science and Technology Program

Compulsory courses in polymer chemistry, polymer physics and polymer technology

4. THE PROBLEM FOR DEVELOPING COUNTRIES

Chemistry, physics and engineering presented in separate unrelated packages.

Discourages holistic inter-subject thinking

STUDENT; IT'S TOO CONFUSING

PHYSICS

CHEMISTRY

ENGINEERING



WHAT SHOULD BE TAUGHT IN SOUTH EAST ASIA

PROGRAM PHILOSOPHY

Students must be moved from learning material in disconnected mental boxes to thinking widely about polymer science and technology in a constructive and integrated way.

PROGRAM PHILOSOPHY

- 1. What are the technological properties with which we are involved?**
- 2. What are the molecules doing to cause these properties?**
- 3. Why are the molecules doing this?**
- 4. How are the molecules doing this?**
- 5. What do the molecules need in order to do this?**
- 6. How does the molecular structure affect what they are doing?**

CHEMISTRY-PHYSICS- TECHNOLOGY:

TO PREPARE STUDENTS TO INTEGRATE
WHAT THEY **LEARN** ABOUT MOLECULAR
STRUCTURE AND POLYMER PHYSICS WITH
WHAT THEY WILL **FACE** IN TECHNOLOGY.

CHEMISTRY-PHYSICS-TECHNOLOGY: A BRIDGE OF UNDERSTANDING

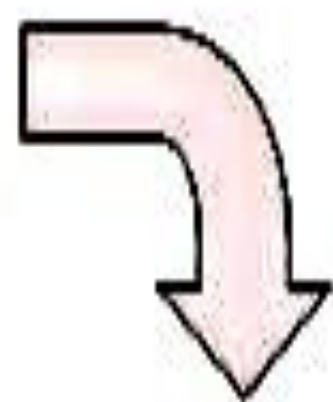
MOLECULAR MOTION

**Mechanical Properties, Dielectric Properties,
Acoustic Properties**

Molecular Motion



**Internal Rotation, Libration (Partial Rotation),
Reptation (Translation), Normal Modes**



Chemistry

Synthesis, Characterization

Structure Determination

Energy Levels

Technology

Modulus, Compliance

Flow, Creep

Elasticity, Loss, Damping

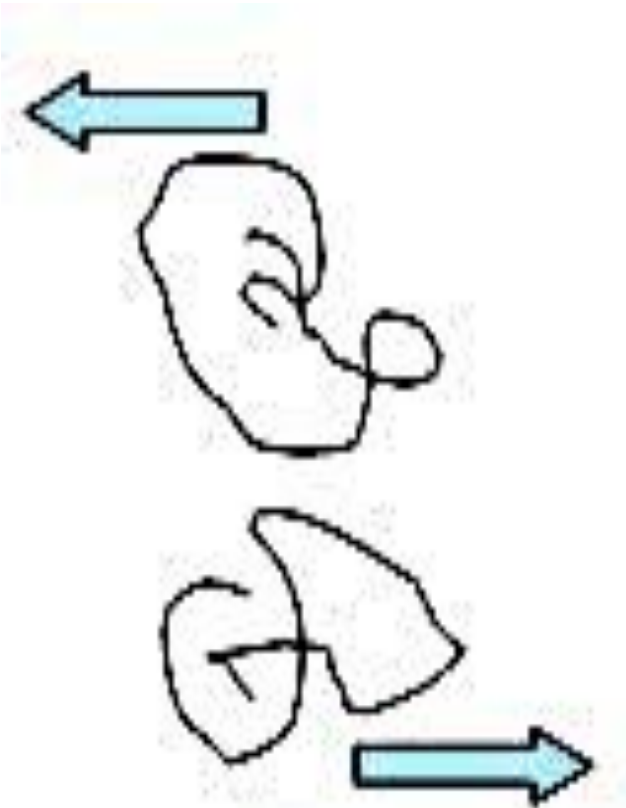
MOLECULAR MOTION

How the molecular structure affects;

1. the shape of the macromolecules

2. shape changes due to stress, temperature, time, available space

TWO IMPORTANT MOLECULAR MOTIONS



Translation

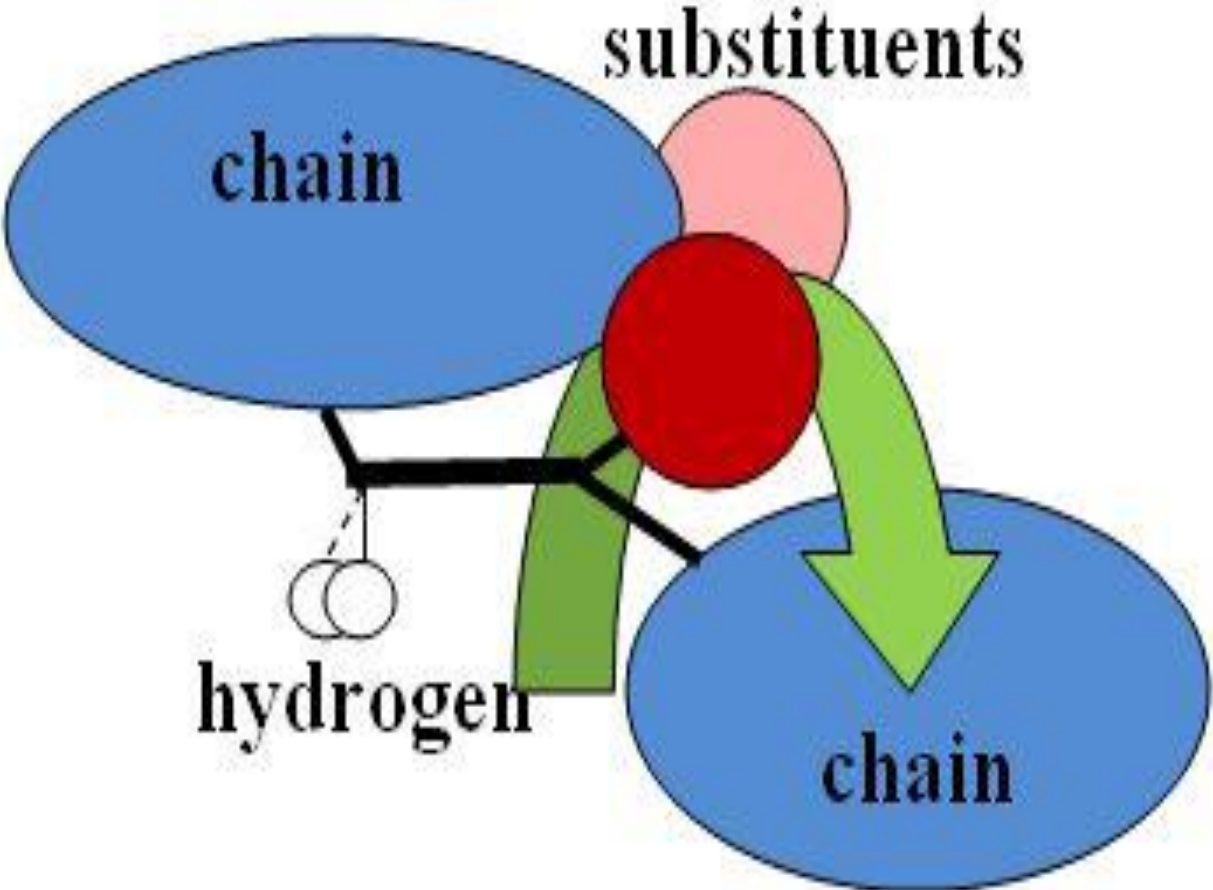


Shape Change by Internal Rotation

CHEMICAL STRUCTURE AND INTERNAL ROTATION:

**MOLECULES NEED ENERGY TO
OVERCOME STERIC AND OTHER
INTERMOLECULAR FORCES.**

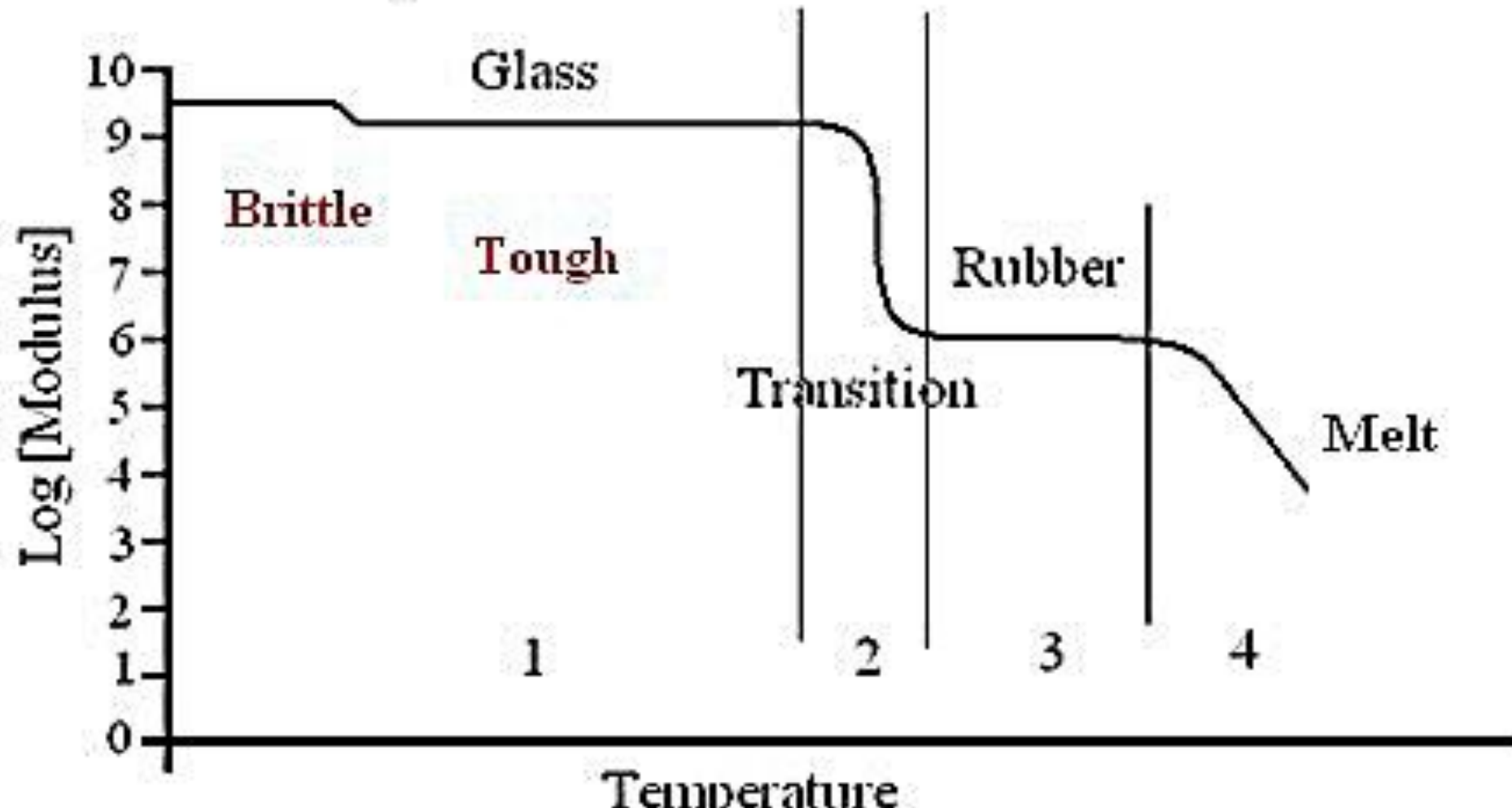
MOLECULES NEED ENERGY TO MOVE.



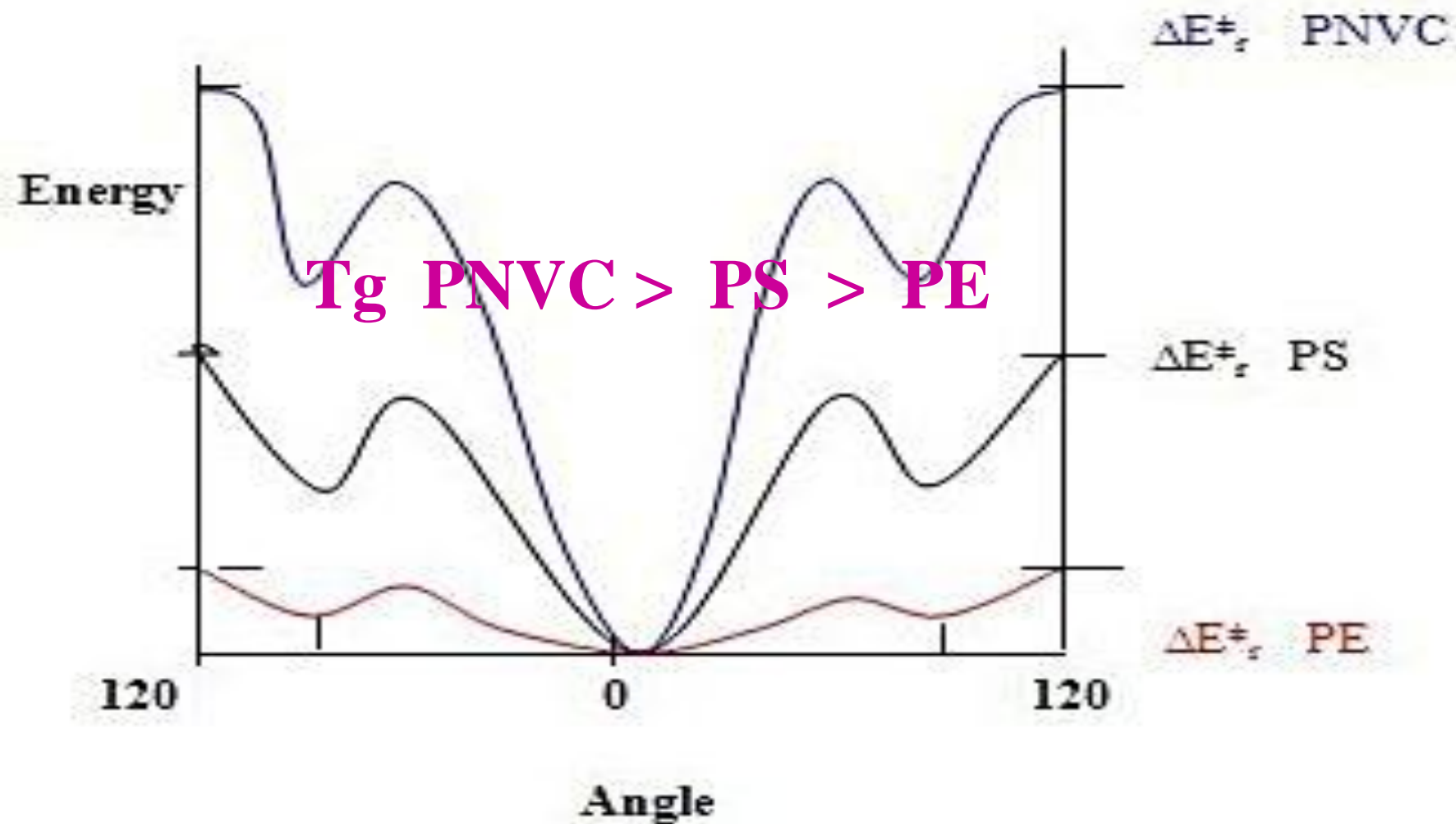
GLASS TO RUBBER TRANSITION

Transition occurs when the thermal energy becomes equal to the molecular internal rotation activation energy.

Modulus Temperature Relationship



IDEALIZED ENERGY-ANGLE PROFILES FOR THREE POLYMERS



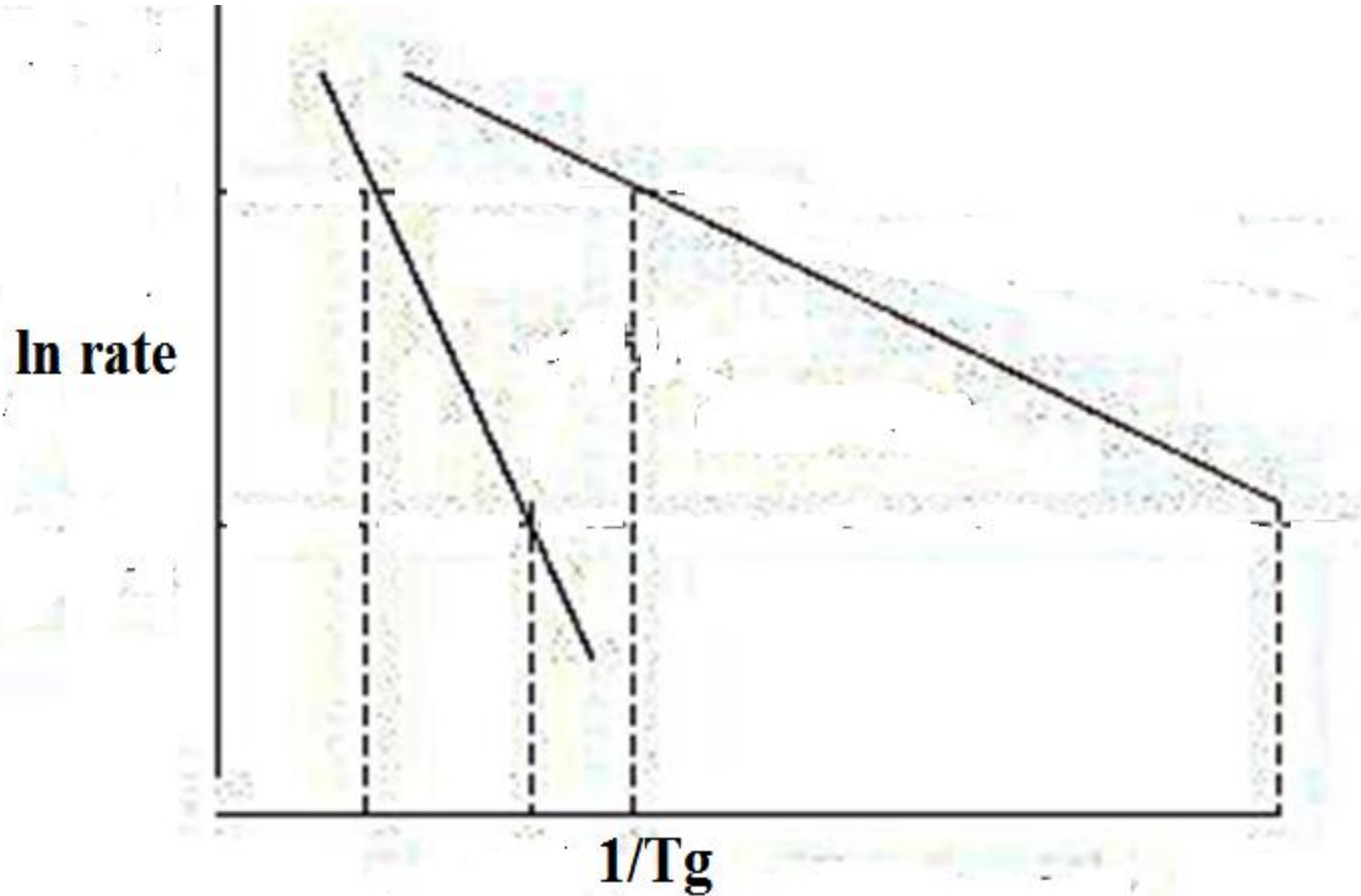
ENERGY LOSS

**A LARGE ACTIVATION ENERGY AND A
LARGE ENERGY DIFFERENCE BETWEEN
ROTATIONAL STATES LEAD TO A LARGE
MAXIMUM LOSS.**

MOLECULES NEED TIME TO MOVE

THE MACROSCOPIC GLASS TRANSITION TEMPERATURE IS NOT A CONSTANT FOR A PARTICULAR POLYMER, BUT IS A FUNCTION OF BOTH THE CHEMICAL STRUCTURE AND THE TIME/FREQUENCY OF OBSERVATION.

Arrhenius Diagram Ln Rate against $1/T_g$



RATE-T_g RELATIONSHIP

FOR A GIVEN CHANGE IN RATE, THE
CHANGE IN T_g IS **GREATER FOR LOW**
ACTIVATION ENERGY THAN FOR HIGH
ACTIVATION ENERGY

CHALLENGER DISASTER

MOLECULES NEED FREE VOLUME TO MOVE INTO

**Why there is a minimum transition
temperature no matter how slow the
observation may be**

COHEN AND TURNBULL

APPLICATION OF MOLECULAR STRUCTURE TO GLASS PHYSICAL PROPERTIES

WHY GLASSES ARE TOUGH BETWEEN
THE MAIN α TRANSITION AND THE
SECONDARY β TRANSITION

LIBRATION TO FULL ROTATION

APPLICATION OF MOLECULAR STRUCTURE TO RUBBER PHYSICAL PROPERTIES

**WHY RUBBERS ARE ELASTIC WITH A
RESTORING FORCE INVERSELY
PROPORTIONAL TO THE MOLECULAR
WEIGHT BETWEEN CROSSLINKS**

**BOLTZMANN MOONEY-RIVLIN ENTROPIC
FORCE**

APPLICATION OF MOLECULAR STRUCTURE TO RUBBER PHYSICAL PROPERTIES

**WHY RUBBERS HAVE ENERGY
ABSORPTION (LOSS) PROPERTIES THAT
DEPEND ON BOTH THE ACTIVATION
ENERGY FOR SEGMENTAL ROTATION
AND THE ENERGY DIFFERENCE
BETWEEN ROTATIONAL ENERGY
STATES.**

APPLICATION OF MOLECULAR STRUCTURE TO MELT PHYSICAL PROPERTIES

**WHY MELTS HAVE A VISCOSITY
PROPORTIONAL TO THE 3.5 POWER OF
MOLECULAR WEIGHT**

REPTATION (DE GENNE, EDWARDS)

APPLICATION OF MOLECULAR STRUCTURE TO ELECTRICAL PHYSICAL PROPERTIES

**WHY DIELECTRIC PROPERTIES
INVOLVING DIPOLE MOVEMENT HAVE
MUCH IN COMMON WITH MECHANICAL
PROPERTIES.**

APPLICATION OF MOLECULAR STRUCTURE TO ACOUSTIC PHYSICAL PROPERTIES

**WHY ACOUSTIC PROPERTIES ALLOW US
TO EVALUATE ENERGY ABSORPTION
CHARACTERISTICS OF LOSS**

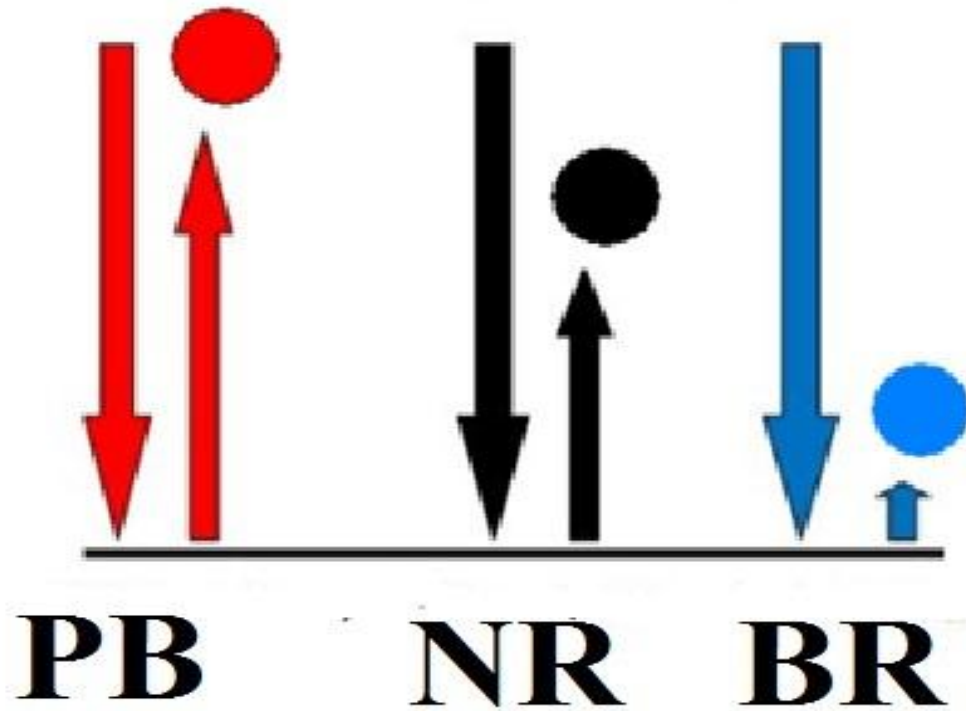
SCHOTTKY EQUATION

Graduate; Now I understand

**It's Molecular
Motion**



THE PROBLEM: AN EXAMPLE



Bouncing Balls

Universities in Thailand which offer degree courses in polymer science/technology (B.Sc,M.Sc,Ph.D)

1. The Petroleum and Petrochemical College, Chulalongkorn University
2. The Petrochemical and Polymer Science Program, Faculty of Science, Chulalongkorn University
3. Department of Materials Science, Faculty of Science, Chulalongkorn University
4. Department of Polymer Engineering, Suranaree University of Technology
5. Department of Chemistry, Faculty of Science, Mahidol University
6. Department of Rubber Technology and Polymer Science, Faculty of Science and Technology, Prince of Songkla University, Pattani

Universities in Thailand which offer degree courses in polymer science/technology (B.Sc,M.Sc,Ph.D)

7. Department of Materials Science and Technology, Faculty of Science, Prince of Songkla University, Hatyai

8. Faculty of Science and Industrial Technology, Prince of Songkla University, Surat Thani

9. Department of Materials Science, Faculty of Engineering and Industrial Technology, Silpakorn University

10. Department of Chemistry, Faculty of Science, King Mongkut's Institute of Technology, Ladkrabang

11. Department of Chemistry, Faculty of Science, Khon Kaen University

Universities in Thailand which teach polymers or are engaged in polymer research but do not offer degree courses in polymer science and technology directly

1. Department of Textile Science and Technology, Faculty of Science and Technology, Thammasat University
2. Division of Materials Technology, School of Energy, Environment and Materials, King Mongkut's University of Technology, Thonburi
3. Department of Materials Engineering, Faculty of Engineering, Kasetsart University
4. Department of Industrial Chemistry, Faculty of Applied Science, King Mongkut's University of Technology North Bangkok
5. Department of Materials and Metallurgy, Faculty of Engineering, Rajamangala University of Technology Thanyaburi

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Universities in Thailand which teach polymers or are engaged in polymer research but do not offer degree courses in polymer science and technology directly

6. Department of Chemical Engineering , Faculty of Engineering, Chulalongkorn University

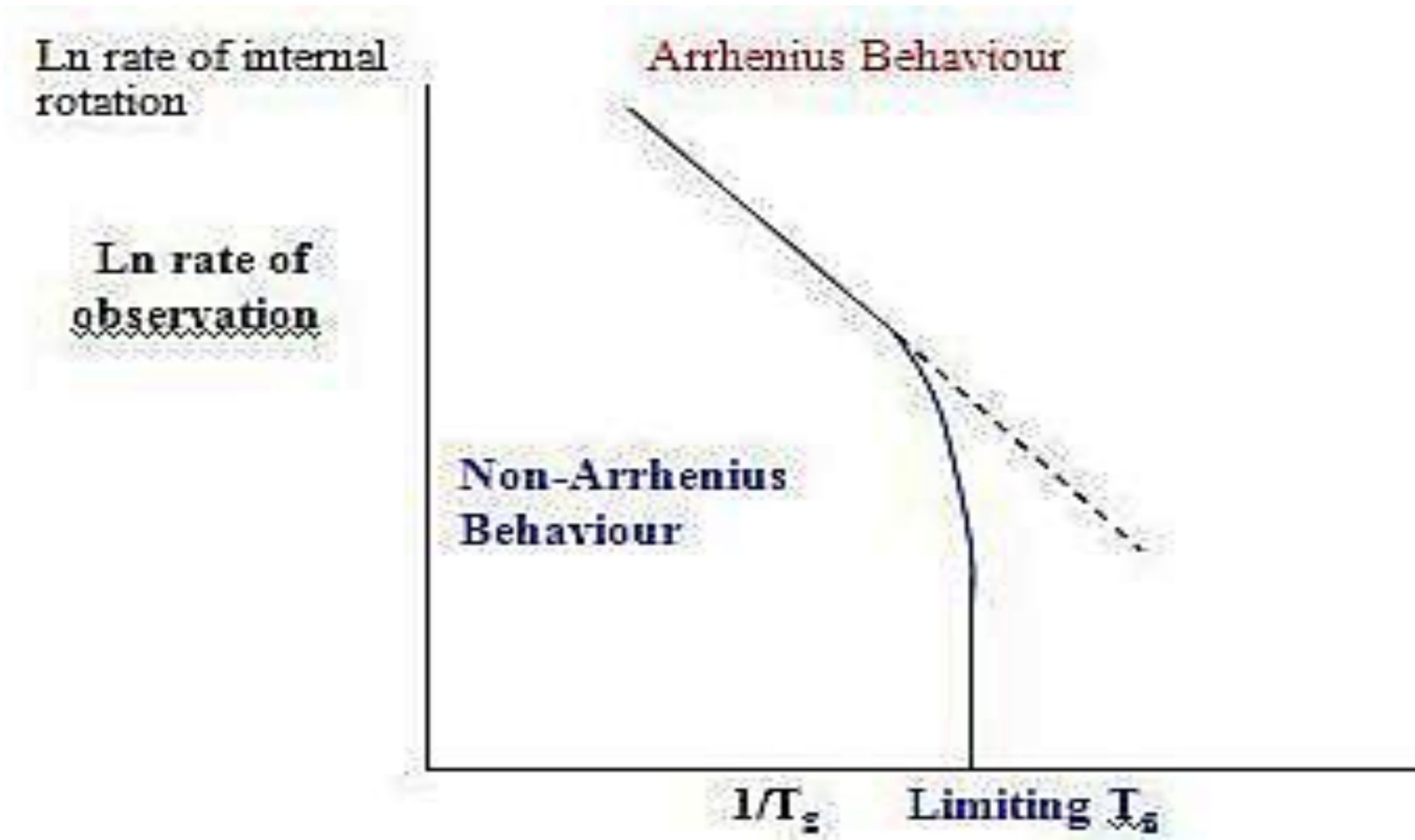
7. Department of Textile Science, Faculty of Agro-Industry, Kasetsart University

8. Department of Industrial Chemistry Faculty of Science, Chiang Mai University

9. Department of Chemistry, Faculty of Science, King Mongkut's University of Technology Thonburi

10. Materials Division, School of Science, Mae Fah Luang University

MINIMUM LIMITING T_g



EFFECT OF OBSERVATION RATE

